



INSTRUCTIONS:

CORVAIR IDLER PULLEY “EASY ACCESS NUT KIT”

1. REMOVE FAN BELT AND IDLER PULLEY.
2. IDLER NUT KIT COMES WITH A LONG NUT, LARGE FLAT WASHER AND A LOCK WASHER FOR THE SLOTTED END OF THE PULLEY BRACKET. THE SHORT NUT, THIN BLACK WASHER, OTHER LOCK WASHER AND STUD ARE FOR THE PIVOT SIDE OF THE IDLER PULLEY BRACKET.
3. THE STUD IN THE KIT REPLACES THE BOLT THAT WAS USED ON THE EARLIER MOTORS. THE BEST INFORMATION I HAVE COLLECTED, SHOWS THAT GM INSTALLED A STUD FOR THE PIVOT SECTION OF THE PULLEY BRACKET ON 68 AND 69 MODEL MOTORS, AND I AGREE THAT IT IS AN IMPROVEMENT ON DESIGN. THEREFORE, I HAVE ADOPTED THAT DESIGN FOR THIS “EASY ACCESS” NUT IMPROVEMENT.
4. I HAVE INCLUDED TWO 3/8”-24 NUTS AND PLACED THEM ON THE STUD. USING TWO 9/16 WRENCHES “LOCK” THE TWO NUTS TOGETHER AND USE THE WRENCH ON THE OUTSIDE NUT TO DRIVE THE STUD INTO THE BOLT HOLE UNTIL IT WILL “NOT GO” ANY FURTHER. I HAVE MADE THE STUD AN INTERFERENCE FIT AND YOU SHOULD NOT HAVE ANY PROBLEMS WITH A “LOOSE” STUD. IF YOU DO, PLACE BLUE LOCTITE ON THE STUD AND INSTALL AS ABOVE.
5. INSTALL IDLER PULLEY BRACKET WITH WASHERS, LOCK WASHERS AND NUTS IN THEIR APPROPRIATE LOCATIONS. WHEN THE SHORT NUT IS INSTALLED YOU WILL HAVE TO USE AN OPEN-END WRENCH TO GET THE NUT “CLOSE TO” TIGHT. AFTER THAT THE BOX END SHOULD PASS BY THE DISTRIBUTOR HOUSING.

HAPPY MOTORING! Russell Davis (757) 642-0665

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PLEASE VISIT www.bluechiptools.com to view all my tools and items.

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